# COMPACT SEWAGE TREATMENT PLANT BASED ON ECOCLEAN METHOD

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#### ABSTRACT

Septic tank is a habitual method of treating domestic waste around the world, for several decades septic tank is economical and safe for small residential buildings but it is uneconomical and requires huge amount of effort to maintain.

In cities alternatives like municipal sewage treatment is followed. In large scale construction like industrial structures, constructing a separate sewage system will be economically considerable as it is mandatory. But in mid – scale construction like schools, institution buildings, gated communities it is very costly to build a separate sewage treatment system and impossible to connect the public sewage treatment system as most of them fall under rural or semi - urban areas where there is no municipal sewage treatment is available. Hence construction a COMPACT SEWAGE TREATEMENT PLANT will be

Handy and proficient also economic.

We have selected an institution which is incorporated with three different colleges three different population and diverse in landscape. This treatment plant compresses about 27 individual septic tanks in about 28 blocks.10,000 pupil at present and approximately 16,000 pupil for forth coming decades. About 64000 l/day flowing through as quantity.

This treatment plant is mainly based on the "ECOCLEAN TECHNOLOGY". The basic model of an sewage treatment plant for an commercial building compresses of Screening – Grid chamber – Primary sedimentation tank – Aeration tank – Secondary sedimentation tank - Disinfectant tank – Sludge thickner – Sludge digestor – Sludge drying beds. Where as, the compact sewage treatment plant shrinks this system with just Settling tank – Flocculator – Screens – Disinfectant tank – Screens. Sludge is directly collected and transferred to the sludge drying beds. This is very simple mechanism, need not skilled labors, no use of harmful chemicals most significantly the end result water is POTABLE

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#### INTRODUCTION

#### GENERAL

Sewage treatment is a process of removing contaminants municipal waste water containing mainly household sewage waste water. Physical, Chemical and biological process are used to remove contaminants and product treated waste water.

Our project is to design a sewage treatment plant for an institution. This system is mainly composed of residential waste and a very tittle amount of laboratory waste which is deniable. The sample is mainly classified into

Hostel sample – consist of bath waste etc.

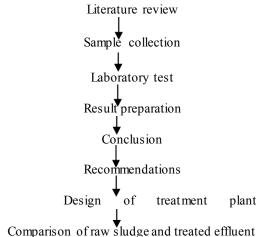
Canteen sample – consist of food waste

Septic waste – consist of septic waste Urinal sample – consist of urine waste **PURPOSE** 

#### PURPOSE

To minimize the mechanism To reduce the size and area To make economical efficient This method ensures the hygiene of surroundings This method reuse the sewage water and recycle it into drinking water

### METHODOLOGY



An already constructed institution which is compressed of three different colleges, 28 building blocks and 27 septic tanks is taken as work place. of pipes are used to connect those building's sewers to collect and transport the sewage to a common SLUDGE DIGESTION TANK.

#### TEST PROCEDURE

Various waste like food waste, septic waste, bath waste, urinal wasteare collected from their source like canteen, septic tank, hostel and urinal sewage tank.

This samples are collected and preserved in BOD incubator at 20°c for maintaining its properties. Then they are tested the following tests and the values are tabulated below.

#### Test result of raw sewage

| SAMPLE          | PH RANGE |
|-----------------|----------|
| Distilled water | 7.26     |
| Hostel bath     | 11.859   |
| Canteen         | 9.345    |
| Septic          | 12.027   |
| Urinal          | 12.173   |

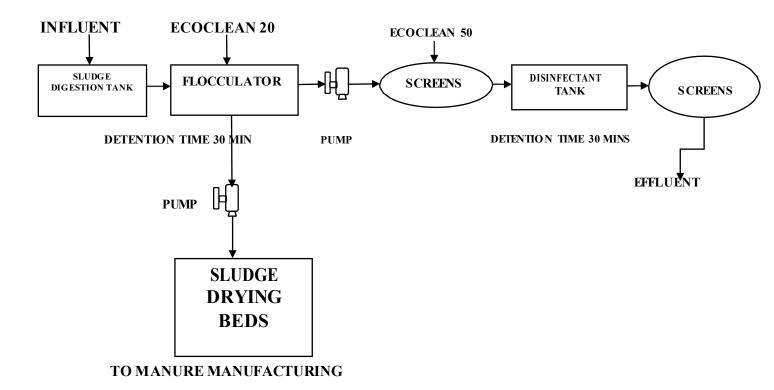
| SAMPLE          | TDS value in ppm |
|-----------------|------------------|
| Distilled water | 5 PPM            |
| Hostel bath     | 238 PPM          |
| Canteen         | 568PPM           |
| Septic          | 624 PPM          |
| Urinals         | 683PPM           |

| Sample        | COD in mg/l |
|---------------|-------------|
| Canteen waste | 0.095 mg/l  |
| Septic Waste  | 0.072 mg/l  |
| Hostel bath   | 0.03mg/l    |
| Urinals waste | 0.067mg/l   |

| SAMPLE       | TURBIDITY |
|--------------|-----------|
| Septic waste | 18.4 NTU  |
| Urinals      | 3.36 NTU  |
| Hostel       | 4.2 NTU   |
| Canteen      | 46.1 NTU  |

| SAMPLE        | BOD RANGE |
|---------------|-----------|
| Canteen waste | 260mg/l   |
| Septic waste  | 360mg/1   |
| Hostel bath   | 203mg/l   |
| Urinals       | 157mg/l   |

# **FLOW DIAGRAM**



This collected waste water is allowed to digest with an anaerobic condition with detention period of two hours. The volume of the sewage is reduced into considerable amount. But the main purpose of this tank is to mix the sewage phases like solid, liquid into one.

This liquor is known as grey water which is a combination of yellow water, green water etc. This water is flowed through pipes into a FLOCCULATOR. Which is a circular tank consist of an flocculator (motor fan from the bottom of the tank)

In this process ECOCLEAN 20 30% of total quantity of sewage is added. The solution is mixed with waste water is agitated for about 2 minutes with 100 rpm. Now the waste water is kept in rest for the detention period of 30 minutes. The sludge present in the waste water is get precipitated and settled on the bottom of the tank. This water is pumped into an DISINFECTION TANK through SCREEN chamber of dimension  $2m \times 1.5m \times 2m$  screens of 80 mesh. Where ECOCLEAN 50 45% of total quantity of sewage is added. This water which is already free from sludge is now disinfected. This water is pumped through another screen chamber of  $2m \times 1.5m \times 2m$  screen of 80 mesh.

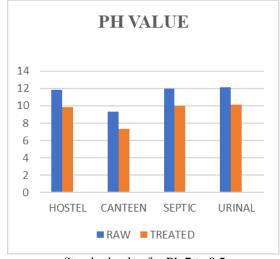
This effluent is directly connected to the drinking water connection pipe.

| COMPONENTS               | LENGTH  | BREADTH | DEPTH |
|--------------------------|---------|---------|-------|
| Sludge Digestion<br>Tank | 9.25m   | 2.5m    | 3m    |
| Flocculator              | D=4.25m |         | 2.5   |
|                          |         |         | m     |
| Disinfectant tank        | 2m      | 1.5m    | 2.5m  |
| Screens                  | 2m      | 1.5m    | 0.75m |
| Pipes                    |         | D=6"    |       |

## **COMPONENTS USED**

#### **TREATMENT PROCEDURE**

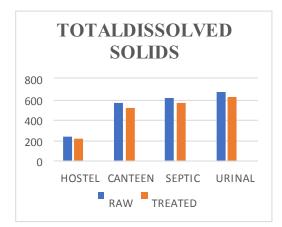
A sample of 1 liter is taken in a beaker. The sample waste water is agitated by sand for about 1 min. Then, ECOCLEAN 20 is added and left undisturbed for 30 minutes. This is when the turbidity, sludge of the water gets precipitated and settled under the beaker. Then the water is filtered through a normal tea filter. Then ECOCLEAN 50 is added. This sample water is again lift undisturbed for about 30 mins. Now, the water is free from pathogens. This water is again filtered through the tea filter. And tested for the variation of various characteristics which are charted below.



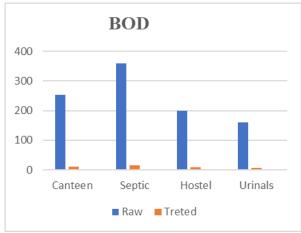
Standard value for Ph 7 to 8.5

Standard value for COD 250 mg/lit

COD 0.1 0.08 0.06 0.04 0.02 0 Hostel Canteen Septic Urinal Raw Treated



Standard value for TDS300 mg/lit to 600 mg /lit



Standard value for BOD 30 mg/lit

#### **CONCLUSION**

Thus this is the compact design of sewage treatment plant which is simple, economical and suitable for residential condition. And also a alternative for numbers of septic tanks under single roof. Thus this method has simple mechanism and also easily available market products. Most significantly these products are made up of organic materials like Neem etc which are non – harmful for human beings but harsh on pathogens and also Eco – friendly.

#### **REFERENCE**

Engineering new record volume 127 July 3, 1941 "Notes on sewage disposal" by willem Rudolf's July 17, 1941 (no.3) "Water and sewer charge methods" July 31, 1941 (no.5) "Emergency sewage treatment" by Ed.A.Smith Notes on sewage disposal by willem Rudolf's