

## STUDY ON BEHAVIOUR OF CONCRETE PARTIALLY REPLACING QUARTZ SAND AS FINE AGGREGATE

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### ABSTRACT

The use of quartz sand as replacement for sand is an economical solution for making the concrete resistant to weathering. The paper presents a concrete mix design procedure for partial replacement of sand with quartz sand. Present method was performed to evaluate the additional compressive, flexural strength with higher slump over conventional concrete in which sand is replaced with 0%, 25%, 50% and 100% of quartz sand by weight with 1% super plasticizers. The research also revealed that there is possibility of replacing fine aggregate with quartz sand in the production of structural concrete. The mix proportion adopted was 1:1.7:3 as per 10262:2009. Compressive and flexural strength tests were carried out to evaluate the strength properties of concrete at the age of 7 and 28 days. Modulus of elasticity tests were carried out at the age of 28 days.

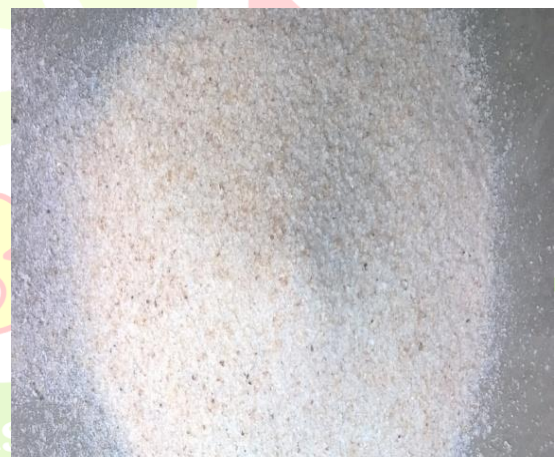
### 1. INTRODUCTION

Quartz is the most abundant silica mineral. Pure Quartz is colourless and transparent. It occurs in most igneous and practically all metamorphic and sedimentary rocks. Quartz is mainly made up of silica. The formula for it is SiO<sub>2</sub>. It has a hardness of 7 on the Mohs scale. It is highly resistant to both mechanical and chemical weathering. This durability makes it the dominant mineral of mountaintops and the primary constituent of beach, river and desert sand. Quartz is ubiquitous, plentiful and durable.

Sand becomes a scarce material, alternative for sand is needed all over, and also providing good strength than conventional concrete and some additional advantages, this experiment is done. This study gives a new alternative for fine aggregate. Resistant nature to weathering is very useful for buildings in future.

Quartz sands are used for traction in the railroad and mining industries. These sands are also used

in recreation on golf courses, volleyball courts, baseball fields, children's sand boxes and beaches.



**Quartz sand**

It is also used in glass manufacturing, petroleum industry, as an abrasive. Quartz sand is used as filler in the manufacture of rubber, paint and putty. Quartz is very resistant to both chemicals and heat. It is used as a foundry sand with a melting temperature higher than most metals. Refractory brick are often made of quartz sand

because of its high heat resistance.

## 1.1 OBJECTIVES

- ❖ Sand becomes a scarce material, alternative for sand is needed all over, and also providing good strength than conventional concrete and some additional advantages, this experiment is done.
- ❖ Compare the strength properties of conventional concrete mix M20 with the properties of concrete with quartz sand partially replacing sand.
- ❖ Find the optimum percentage of quartz sand that can be replaced for sand.

## 1.2 SCOPE OF THE PROJECT

- ❖ Make use of the quartz sand available from industries and also the river side in the form of deposits as fine aggregate in concrete.
- ❖ Evaluate the properties of fresh concrete and strength properties of hardened concrete.
- ❖ This study gives a new alternative for fine aggregate. Resistant nature to weathering is very useful for buildings in future.

## 2. EXPERIMENTAL PROGRAMME

The Experimental Program was designed to investigate the effect on the properties of the concrete by using quartz sand as a partial replacement for fine aggregate with different proportions 0%, 25%, 50%, 100%. For each test at each curing age, and the average values were used for analysis.

## 3. MIX PROPORTION:

QUARTZ SAND	FINE AGGREGATE
0%	100%
25%	75%
50%	50%
100%	0%

## 4. SELECTION OF MATERIALS AND ITS PROPERTIES

### 4.1 MATERIALS

#### 4.1.1 Cement

It can be defined as material having adhesive and cohesive properties which make it capable of binding material fragments in to a compact mass. Cement is obtained by burning together in a definite proportion, a mixture of naturally occurring calcareous (containing calcium carbonate or lime) and argillaceous (containing alumina) material to be partial fusion at high temperature about 1450°C. The four major compounds are:

- ❖ Tricalcium silicate ( $3\text{CaO} \cdot \text{SiO}_2$ )
- ❖ Dicalcium silicate ( $2\text{CaO} \cdot \text{SiO}_2$ )
- ❖ Tricalcium aluminate ( $3\text{CaO} \cdot \text{Al}_2\text{O}_3$ )
- ❖ Tetracalcium aluminoferrite ( $4\text{CaO} \cdot \text{Al}_2\text{O}_3 \cdot \text{Fe}_2\text{O}$ )

The ordinary Portland cement was classified in to three grades, namely 33grades, 43 grades and 53 grades depending upon the strength of the cement at 28 days when tested as per IS 4031-1988. If 28 days strength is not less than  $53\text{N/mm}^2$ , it is called 53 grade cement. It is proposed to study

the properties of high strength concrete of grade M20. Adopting 53 grade cement for the study.

#### 4.1.2 Fine Aggregate

Aggregates provide dimensional stability and wear resistance for concrete. Not only do they provide strength and durability to concrete, but they also influence the mechanical and physical properties of concrete. Aggregates act as a filler material and lower the cost of concrete. Aggregates should be hard, strong, free from undesirable impurities and chemically stable. They should not interfere with the cement or any of the materials incorporated into concrete. They should be free from impurities and organic matters which may affect the hydration process of cement. The workability, strength, durability and moisture susceptibility of concrete are greatly influenced by the characteristics of aggregates. Fine aggregate (sand) is defined as an aggregate with particles of size smaller than 4.75mm and equal to or larger than 75 $\mu$ m. Natural River sand with fraction passing through 4.75mm sieve and retained on 60micron sieve will be used.

#### 4.1.3 Coarse Aggregate

Coarse aggregate consists of rounded river gravel, crushed stone or manufactured aggregate with particles of size equal to or larger than 4.75mm. Coarse aggregate of size 20mm has been selected for the study. The physical properties will be tested as per IS2386 (part 1)-1963. It is used to improve the strength of the concrete.

#### 4.1.4 Water

Water is needed for the hydration of cement and to provide workability during mixing and for placing. Portable tap water available in the laboratory with pH value of 7.0 and conforming to the requirements of IS456-2000 is used for making concrete and curing the specimen as well.

#### 4.1.5 Super plasticizer

Super plasticizer is the highly water reducing chemical admixture which helps in retaining the flowing properties of a concrete mixture. They are used to modify the physical properties of the concrete mixture. It is used for other purpose like saving the mechanical energy.

#### 4.1.6 Quartz sand

Quartz is the most important sand-forming mineral. Because it is resistant to both physical and chemical weathering and it is also physically hard. Quartz sand can be found in Florida and passive continental margins. Sand from Siesta Key beach is sometimes called the whitest in the world although it has competitors. Thus, we very often see it in sediments. Quartz is also the most important hydrothermal mineral, filling cracks in the crust with many other and often economically important minerals.

### 4.2 PROPERTIES

#### 4.2.1 Properties of Quartz sand

Specific gravity	= 2.45
Water absorption	= 1.98%
Fineness modulus	= 4.2

#### 4.2.2 Properties of fine and coarse aggregate

Specific gravity of fine aggregate	= 2.5
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Specific gravity of coarse aggregate = 2.6  
 Water absorption for fine aggregate = 1%  
 Water absorption for coarse aggregate = 0.6%  
 Fineness Modulus of fine aggregate = 4  
 Fineness Modulus of coarse aggregate = 5.94  
 Specific gravity of cement = 3.1  
 These the values obtained from preliminary tests conducted.

## 5. RESULTS AND DISCUSSIONS

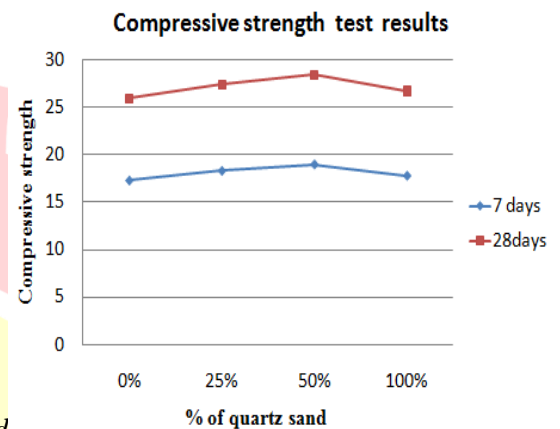
### 5.1 Results of Compressive Strength Tests on Concrete Cubes

The specimens are tested to find out the mechanical properties. The concrete cube specimens were placed over the Compression Testing Machine and the load was gradually applied till the failure of the specimen. The ultimate load was noted down as collapse load and compressive strength was calculated. The results of the compressive strength tests on concrete cubes are shown in Table 1 and Graph 1.

Table 1: Compressive Strength of Concrete Cubes with various percentages of Quartz sand

Quartz sand replacement	Compressive Strength (N/mm <sup>2</sup> )	
	7 days	28 days
%		
0%	17.29	25.9
25%	18.27	27.4
50%	18.93	28.4
100%	17.78	26.7

Graph 1: Compressive Strength of Concrete Cubes with various percentages of Quartz



sand

The results of the compressive strength of concrete cubes show that the compressive strengths reduced as the percentage Quartz sand increased. However, the compressive strengths increased as the number of days of curing increased for each percentage Quartz sand replacement. It is seen from Table 1 that for the control cube, the compressive strength increased from 17.29 N/mm<sup>2</sup> at 7 days to 25.9 N/mm<sup>2</sup> at 28 days.

After replacing 50% of quartz sand replacement the compressive strength increased from 18.93 N/mm<sup>2</sup> to 28.4 N/mm<sup>2</sup>. This is the optimum strength value of compressive strength.

### 5.2 Results of Flexural Strength Tests on Concrete beams

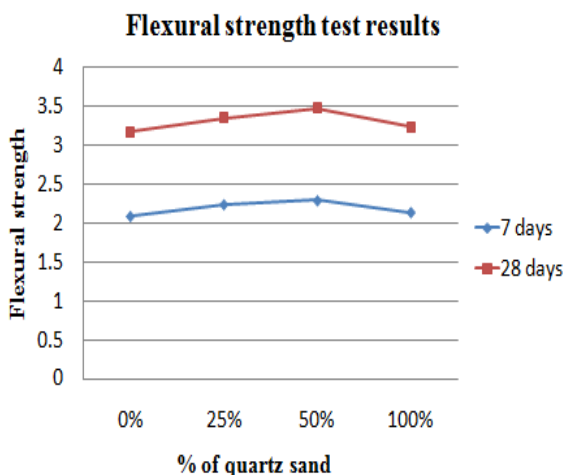
Flexural strength also known as modulus of rupture, bend strength or fracture strength, a mechanical parameter for brittle material, is defined as a material's ability to resist deformation under load.

The results of the Flexural Strength tests on concrete beams are shown in Table 2 and Graph 2

Table 2: Flexural Strength of Concrete beams with various percentages of Quartz sand

Quartz sand replacement %	Flexural Strength (N/mm <sup>2</sup> )	
	7 days	28 days
0%	2.1	3.18
25%	2.25	3.36
50%	2.3	3.48
100%	2.15	3.24

Graph 2: Flexural Strength of Concrete beams with various percentages of Quartz sand



The results of the Flexural strength of concrete beams show that the Flexural strengths reduced as the percentage Quartz sand increased. However, the Flexural strengths increased as the number of days of curing increased for each percentage Quartz sand replacement. It is seen from Table 2 that for the control beam, the Flexural strength increased from 2.1 N/mm<sup>2</sup> at 7 days to 3.18 N/mm<sup>2</sup> at 28 days. At the 50% replacement of quartz sand, the flexural strength increased from 2.3 N/mm<sup>2</sup> to 3.48 N/mm<sup>2</sup>. At that percentage the optimum flexural strength is obtained.

% OF QUARTZ SAND	YOUNG'S MODULUS
0	30827.15
25	32243.07
50	32332.12
100	32275.38

### 5.3 Results of Modulus of elasticity Tests on Concrete cylinders

The test specimens as per IS: 516- 1959 (15mm diameter and 300mm height). The specimens are placed, with the strain-measuring system attached in the testing machine making certain that the load transfer system is properly aligned. Zero the strain indicators. Apply the tensile load continuously and without shock as prescribed in CRD-C 164. Record, without interruption of loading, the applied load and axial strain. Axial strain is defined as the total axial deformation divided by the effective gage length.

Calculate the modulus of elasticity using formula:

$$E = (S_2 - S_1) / (\epsilon_2 - \epsilon_1)$$

E = modulus of elasticity

S<sub>2</sub> = stress corresponding to 50 percent of ultimate load,

S<sub>1</sub> = stress corresponding to 10 percent of ultimate load,

ε<sub>2</sub> = longitudinal strain produced by S<sub>2</sub>

ε<sub>1</sub> = longitudinal strain produced by S<sub>1</sub>

Table 2: Young's modulus of Concrete cylinders with various percentages of Quartz sand

Graph 2: Young's modulus of Concrete cylinders with various percentages of Quartz sand

## 6. CONCLUSION

Based on experimental research for concrete made with partial replacement of fine aggregate by quartz sand with different percentage (0%,25%,50% and 100%) are conducted, the test results show clearly that

- The water absorption was about 0.31% less than that of conventional concrete.

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50%quartz sand as a partial replacement of fine aggregate has beneficial effects of the mechanical properties concrete & the following conclusions are drawn at 28 days.

- Compressive strength is 9.53% greater than that of Conventional concrete
- Flexural strength is 13.53% higher than that of Conventional concrete
- Modulus of elasticity is 4.88% higher than that of Conventional concrete.

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